



PROCEDURE:

1. Disconnect power from unit.
2. Remove jumper from rear of SK150N.
3. Remove screws at each corner of SK150N.
4. Attach SK151N board—inserting screws and spacers as illustrated.
5. Install handset cord & connect into jack on SK151N.
6. Apply power to unit & test handset operation.

* OBSERVE PIN ALIGNMENT DURING BOARD INSTALL*

SK151N Switch Board PCB Assembly Rev0 060501 1